

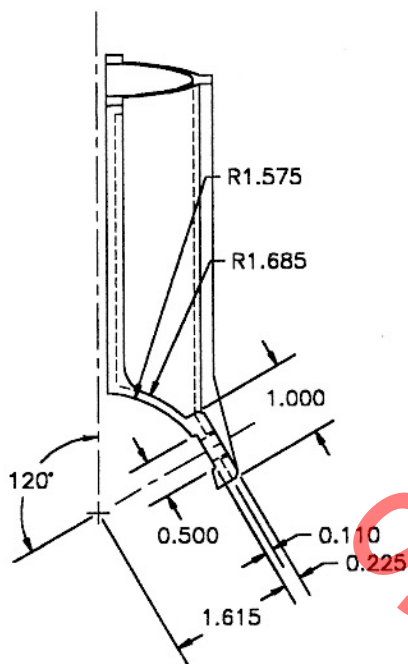
DART

DESIGN <i>my</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>my</i>	APPROVED <i>KS</i>	DRAWING NO. D2668	REV. B SHEET 1 OF 1
DATE 97.07.11		TITLE SADDLE AFT INSIDE HIGH	SCALE 2:5
A	97.03.25	NEW ISSUE	
B	97.07.11	ANGLE AND NOTES ADDED	

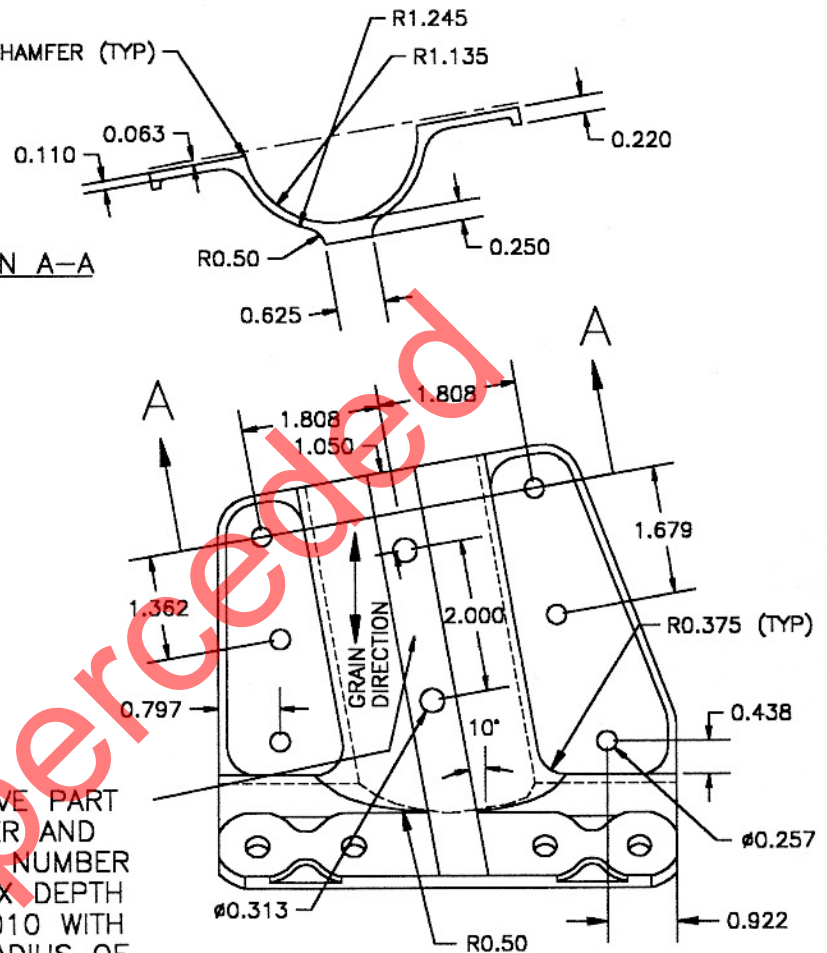
EFFECTIVE	DEOs
9095 97/11/06 DS	9122 98/12/14
9102 98/05/04 DS	

0.050 x 45° CHAMFER (TYP)

SECTION A-A



ENGRAVE PART
NUMBER AND
BATCH NUMBER
TO MAX DEPTH
OF 0.010 WITH
MIN RADIUS OF
0.010

0.050 x 45° CHAMFER
ALL AROUND**RELEASED**

97/07/16 DS

ECN 008

*CP 00.05.05

MATERIAL: ~~7075-T651~~ OR 7075-T7351 (QQ-A-250/12)FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
PRIME, PAINT (EXCEPT BORES) PER DART QSI 005 4.2NOTE: D2668-1 SHOWN (D2668-2 IS OPPOSITE)
BREAK ALL SHARP EDGES 0.010 TO 0.020
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED